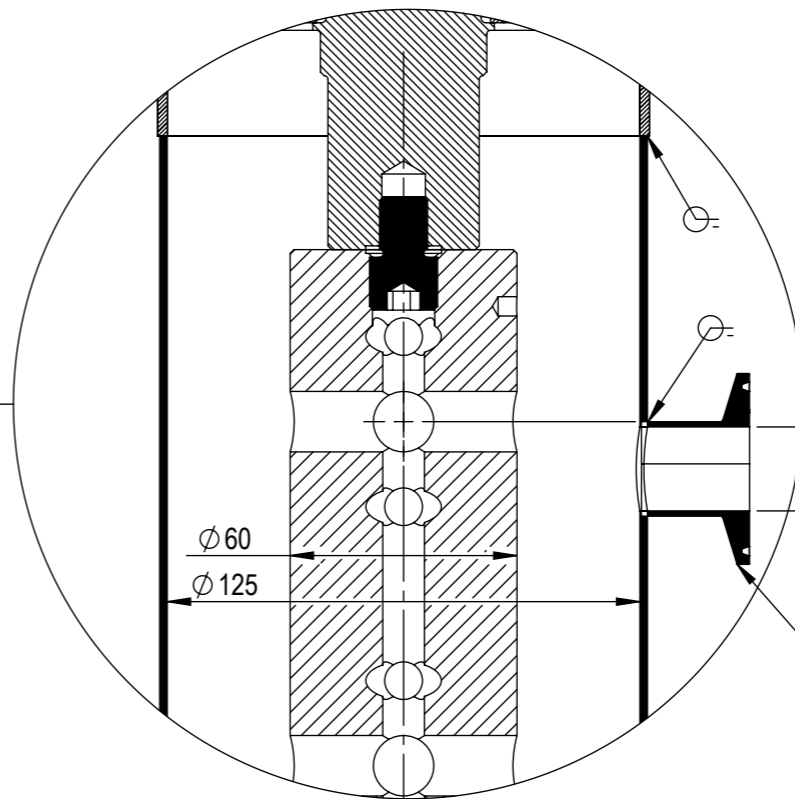
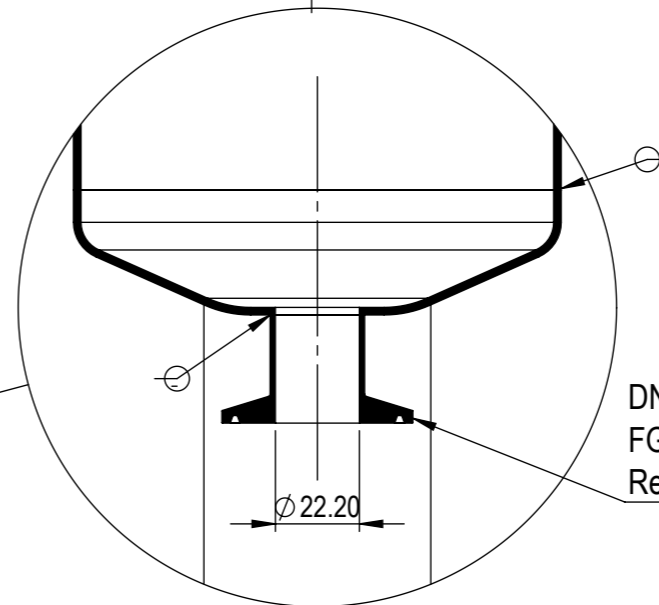


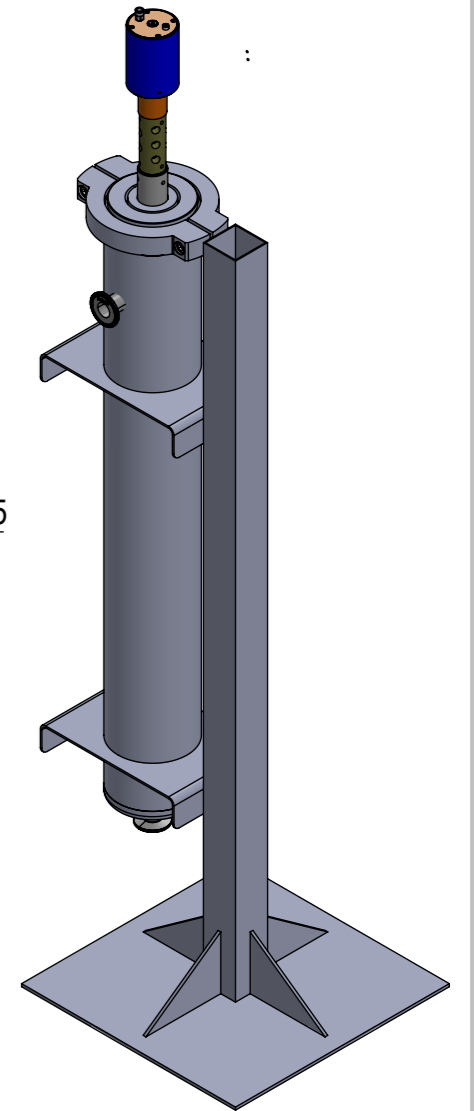
SECTION A-A  
SCALE 1 : 7



DN25  
FGinox  
Ref# 4CCT25



DN25  
FGinox  
Ref# 4CCT25

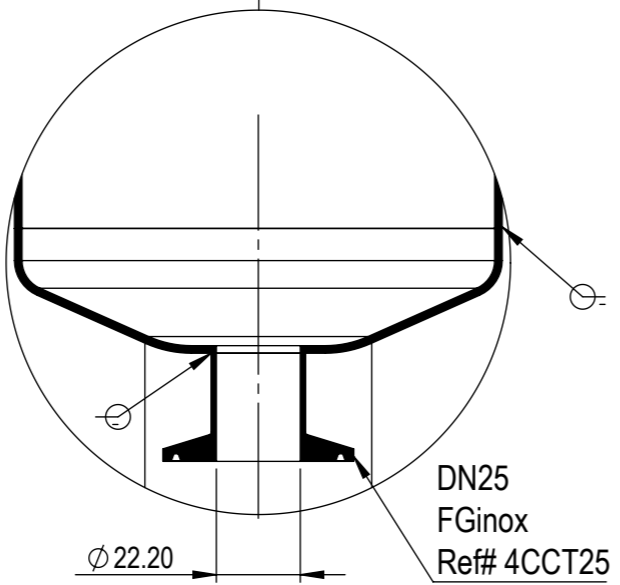
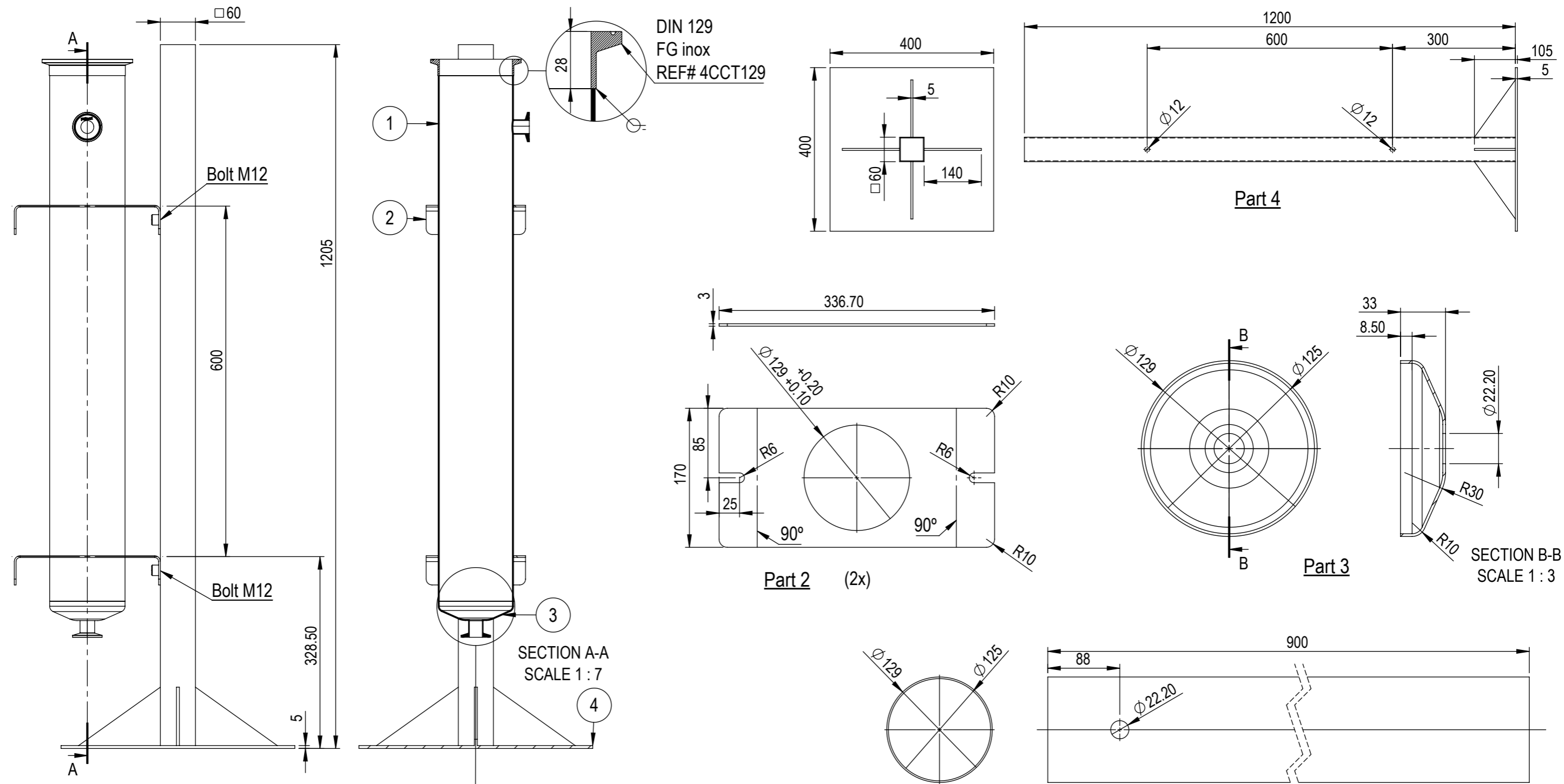


general angle 0,3...0,5  $\nabla$  N8 / Ra 0,8

PROJECT DIRECTOR M.Prokic	DATE 27.03.2018	DEBUR AND BREAK SHARP EDGES
drew H. Puga	DATE MODIFY 08.04.2018	
MATERIAL:		
General tolerance SN 258440		
dimension nominale (mm)	>3 ...6	>6 ...30
	>30 ...120	>120 ...400
	>400 ...1000	>1000 ...2000
Ecart (mm)	± 0.05	± 0.1
	± 0.15	± 0.2
	± 0.3	± 0.5

DO NOT SCALE DRAWING	REVISION
<b>MPI-ULTRASONICS</b> MARAIS 36 2400 Le Locle Switzerland e-mail : mpi@mpi-ultrasonics.com phone +41 (0) 32 9314045	
Chamber	
SCALE: 1:1	SHEET 1 OF 1
	A3





general angle 0,3...0,5  $\nabla$  N8 / Ra 0,8

PROJECT DIRECTOR M.Prokic	DATE 08.04.2018	DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION			
drew H. Puga	DATE MODIFY		<b>MPI-ULTRASONICS</b> MARAIS 36 2400 Le Locle Switzerland e-mail : mpi@mpi-ultrasonics.com phone +41 (0) 32 9314045				
MATERIAL:							
<b>General tolerance SN 258440</b>							
dimension nominale (mm)	>3 ...6	>6 ...30	>30 ...120	>120 ...400	>400 ...1000	>1000 ...2000	<b>Chamber - Structure</b>
Ecart (mm)	$\pm 0.05$	$\pm 0.1$	$\pm 0.15$	$\pm 0.2$	$\pm 0.3$	$\pm 0.5$	
			SCALE: 1:1	SHEET 1 OF 1	A3		