



DETAIL F
SCALE 1.5 : 1

| | | |
|----|---|------|
| ⊥ | A | 0.05 |
| // | B | 0.02 |

SECTION A-A
SCALE 1 : 1

N8 / Ra 3.2
▽
general angle 0,3...0,5

| | | | | | | | | | |
|------------------------------|--------------------|-----------------------------------|--|----------------|-----------------|------------------|--------------------------|--------------|----|
| PROJECT DIRECTOR M.Prokic | DATE 09.11.2016 | DEBUR AND BREAK SHARP EDGES | DO NOT SCALE DRAWING | REVISION | | | | | |
| drew H. Puga | DATE MODIFY | | MPI-ULTRASONICS MARAIS 36 2400 Le Locle Switzerland e-mail : mpi@mpi-ultrasonics.com phone +41 (0) 32 9314045 | | | | | | |
| MATERIAL: Al7075 | | | | | | | | | |
| General tolerance SN 258440 | | | | | | | | | |
| dimension nominale (mm) | >3 ...6 | >6 ...30 | >30 ...120 | >120 ...400 | >400 ...1000 | >1000 ...2000 | Sonotrode_Stress Release | | |
| Ecart (mm) | ± 0.05 | ± 0.1 | ± 0.15 | ± 0.2 | ± 0.3 | ± 0.5 | SCALE: 2:1 | SHEET 1 OF 1 | A4 |